

Required Dry Film Thickness (microns)

	50	75	100	125	150	175	200	225	250	275	300	325	350	375	400	425	450	475	500
100	50	75	100	125	150	175	200	225	250	275	300	325	350	375	400	425	450	475	500
95	52.6	78.9	105	132	158	184	211	237	263	289	316	342	368	395	421	447	474	500	526.3
90	55.6	83.3	111	139	167	194	222	250	278	306	333	361	389	417	444	472	500	528	555.6
85	58.8	88.2	118	147	176	206	235	265	294	324	353	382	412	441	471	500	529	559	588.2
80	62.5	93.8	125	156	188	219	250	281	313	344	375	406	438	469	500	531	563	594	625
75	66.7	100	133	167	200	233	267	300	333	367	400	433	467	500	533	567	600	633	666.7
70	71.4	107	143	179	214	250	286	321	357	393	429	464	500	536	571	607	643	679	714.3
65	76.9	115	154	192	231	269	308	346	385	423	462	500	538	577	615	654	692	731	769.2
60	83.3	125	167	208	250	292	333	375	417	458	500	542	583	625	667	708	750	792	833.3
55	90.9	136	182	227	273	318	364	409	455	500	545	591	636	682	727	773	818	864	909.1
50	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000
45	111	167	222	278	333	389	444	500	556	611	667	722	778	833	889	944	1000	1056	1111
40	125	188	250	313	375	438	500	563	625	688	750	813	875	938	1000	1063	1125	1188	1250
35	143	214	286	357	429	500	571	643	714	786	857	929	1000	1071	1143	1214	1286	1357	1429
30	167	250	333	417	500	583	667	750	833	917	1000	1083	1167	1250	1333	1417	1500	1583	1667
25	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000
20	250	375	500	625	750	875	1000	1125	1250	1375	1500	1625	1750	1875	2000	2125	2250	2375	2500
15	333	500	667	833	1000	1167	1333	1500	1667	1833	2000	2167	2333	2500	2667	2833	3000	3167	3333
10	500	750	1000	1250	1500	1750	2000	2250	2500	2750	3000	3250	3500	3750	4000	4250	4500	4750	5000
5	1000	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000	6500	7000	7500	8000	8500	9000	9500	10000

Wet Film Thickness Required (microns)

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	525	550	575	600	625	650	675	700	725	750	775	800	825	850	875	900	925	950	975	1000
100	525	578.9	575	600	625	650	675	700	725	750	775	800	825	850	875	900	925	950	975	1000
95	552.6	611.1	605.2	631.5	657.89	684.21	710.5	736.8	763.1	789.4	815.7	842.1	868.4	894.7	921	947.3	973.68	1000	1026.3	1052.6
90	583.3	647	638.8	666.6	694.4	722.2	750	777.7	805.5	833.3	861.1	888.8	916.6	944.4	972.2	1000	1027.7	1055.5	1083.3	1111.1
85	617.6	687.5	676.4	705.8	735.2	764.7	794.1	823.5	852.9	882.3	911.7	941.1	970.5	1000	1029.4	1058.8	1088.2	1117.6	1147	1176.4
80	656.3	733.3	718.7	750	781.2	812.5	843.7	875	906.2	937.5	968.7	1000	1031.2	1062.5	1093.7	1125	1156.2	1187.5	1218.7	1250
75	700	733.3	766.6	800	833.3	866.6	900	933.3	966.6	1000	1033.3	1066.6	1100	1133.3	1166.6	1200	1233.3	1266.6	1300	1333.3
70	750	785.7	821.4	857.1	892.8	928.5	964.2	1000	1035.7	1071.4	1107.1	1142.8	1178.5	1214.2	1250	1285.7	1321.4	1357.1	1392.8	1428.5
65	807.7	846.1	884.6	923	961.5	1000	1038.4	1076.9	1115.3	1153.8	1192.3	1230.7	1269.2	1307.6	1346.1	1384.6	1423	1461.5	1500	1538.4
60	875	916.6	958.3	1000	1041.6	1083.3	1125	1166.6	1208.3	1250	1291.6	1333.3	1375	1416.6	1458.3	1500	1541.6	1583.3	1625	1666.6
55	954.5	1000	1045.4	1090.9	1136.3	1181.8	1227.2	1272.7	1318.1	1363.6	1409	1454.5	1500	1545.4	1590.9	1636.3	1681.8	1727.2	1772.7	1818.1
50	1050	1100	1150	1200	1250	1300	1350	1400	1450	1500	1550	1600	1650	1700	1750	1800	1850	1900	1950	2000
45	1167	1222.2	1277.7	1333.3	1388.8	1444.4	1500	1555.5	1611.1	1666.6	1722.2	1777.7	1833.3	1888.8	1944.4	2000	2055.5	2111.1	2166.6	2222.2
40	1313	1375	1437.5	1500	1562.5	1625	1687.5	1750	1812.5	1875	1937.5	2000	2062.5	2125	2187.5	2250	2312.5	2375	2437.5	2500
35	1500	1571.4	1642.8	1714.2	1785.7	1857.1	1928.5	2000	2071.4	2142.8	2214.2	2285.7	2357.1	2428.5	2500	2571.4	2642.8	2714.2	2785.7	2857.1
30	1750	1833.3	1916.6	2000	2083.3	2166.6	2250	2333.3	2416.6	2500	2583.3	2666.6	2750	2833.3	2916.6	3000	3083.3	3166.6	3250	3333.3
25	2100	2200	2300	2400	2500	2600	2700	2800	2900	3000	3100	3200	3300	3400	3500	3600	3700	3800	3900	4000
20	2625	2750	2875	3000	3125	3250	3375	3500	3625	3750	3875	4000	4125	4250	4375	4500	4625	4750	4875	5000
15	3500	3666.6	3833.3	4000	4166.6	4333.3	4500	4666.6	4833.3	5000	5166.6	5333.3	5500	5666.6	5833.3	6000	6166.6	6333.3	6500	6666.6
10	5250	5500	5750	6000	6250	6500	6750	7000	7250	7500	7750	8000	8250	8500	8750	9000	9250	9500	9750	10000
5	10500	11000	11500	12000	12500	13000	13500	14000	14500	15000	15500	16000	16500	17000	17500	18000	18500	19000	19500	20000

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