

Required Dry Film Thickness Per Coat (microns)

	25	50	75	100	125	150	175	200	225	250	275	300	325	350	275	400	425	450	475	500
100	40	20	13.3	10	8	6.7	5.7	5	4.4	4	3.6	3.3	3.1	2.6	2.7	2.5	2.5	2.5	2.5	2
95	38	19	12.6	9.5	7.6	6.4	5.4	4.8	4.2	3.8	3.4	3.1	3	2.8	2.6	2.4	2.24	2.11	2	1.9
90	36	18	12.0	9	7.2	6.1	5.1	4.5	4	3.6	3.2	3	2.8	2.6	2.4	2.3	2.12	2	1.9	1.8
85	34	17	11.3	8.5	6.8	5.7	4.9	4.3	3.7	3.4	3.1	2.8	2.6	2.5	2.3	2.1	2	1.9	1.8	1.7
80	32	16	10.5	8	6.4	5.4	4.6	4	3.5	3.2	2.9	2.6	2.5	2.3	2.2	2	1.9	1.8	1.7	1.6
75	30	15	10	7.5	6	5	4.3	3.8	3.3	3	2.7	2.5	2.3	2.2	2	1.9	1.8	1.7	1.6	1.5
70	28	14	9.3	7	5.6	4.7	4	3.5	3.1	2.8	2.5	2.3	2.2	2	1.9	1.8	1.6	1.5	1.47	1.4
65	26	13	8.7	6.5	5.2	4.4	3.7	3.3	2.9	2.6	2.3	2.2	2	1.9	1.8	1.6	1.5	1.4	1.37	1.3
60	24	12	8	6	4.8	4.1	3.4	3	2.6	2.4	2.2	2	1.9	1.7	1.6	1.5	1.4	1.3	1.26	1.2
55	22	11	7.3	5.5	4.4	3.7	3.1	2.8	2.4	2.2	2	1.8	1.7	1.6	1.5	1.4	1.29	1.2	1.15	1.1
50	20	10	6.7	5	4	3.4	2.9	2.5	2.2	2	1.8	1.7	1.6	1.5	1.4	1.3	1.2	1.1	1.05	1
45	18	9	6	4.5	3.6	3	2.6	2.3	2	1.8	1.6	1.5	1.4	1.3	1.2	1.1	1.05	1	0.95	0.9
40	16	8	5.3	4	3.2	2.7	2.3	2	1.8	1.6	1.4	1.3	1.2	1.16	1.08	1	0.94	0.89	0.84	0.8
35	14	7	4.7	3.5	2.8	2.3	2	1.8	1.5	1.4	1.3	1.2	1	1.00	0.95	0.88	0.82	0.78	0.74	0.7
30	12	6	4	3	2.4	2	1.7	1.5	1.3	1.2	1	1	0.9	0.87	0.81	0.75	0.71	0.67	0.63	0.6
25	10	5	3.3	2.5	2	1.7	1.4	1.3	1	1	0.9	0.83	0.78	0.73	0.68	0.63	0.59	0.56	0.53	0.5
20	8	4	2.67	2	1.6	1.33	1.14	1	0.87	0.8	0.73	0.67	0.62	0.57	0.53	0.5	0.47	0.44	0.42	0.4
15	6	3	2	1.5	1.2	1	0.86	0.75	0.67	0.6	0.55	0.5	0.46	0.43	0.4	0.38	0.35	0.33	0.32	0.3
10	4	2	1.33	1	0.8	0.67	0.57	0.5	0.44	0.4	0.36	0.33	0.31	0.29	0.27	0.25	0.24	0.22	0.21	0.2

**Theoretical Coverage Per Liter
(Square Meters)**