

% Thinner Added

Original Solids Content of Material before Adding Thinner (%)

	1	2	3	4	5	6	7	8	9	10	15	20	25	30	35	40	45	50
100	99	98	97.1	96.2	95.2	94.3	93.5	92.6	91.7	90.9	87	83.3	80	76.9	74.1	71.4	69	66.7
95	94.1	93.1	92.2	91.3	90.5	89.6	88.8	88	87.2	86.4	82.6	79.2	76	73.1	70.4	67.9	65.5	63.3
90	89.1	88.2	87.4	86.5	85.7	84.9	84.1	83.3	82.6	81.8	78.3	75	72	69.2	66.7	64.3	62.1	60
85	84.2	83.3	82.5	81.7	81	80.2	79.4	78.7	78	77.3	73.9	70.8	68	65.4	63	60.7	58.6	56.7
80	79.2	78.4	77.7	76.9	76.2	75.5	74.8	74.1	73.4	72.7	69.6	66.7	64	61.5	59.3	57.1	55.2	53.3
75	74.3	73.5	72.8	72.1	71.4	70.8	70.1	69.4	68.8	68.2	65.2	62.5	60	57.7	55.6	53.6	51.7	50
70	69.3	68.6	68	67.3	66.7	66	65.4	64.8	64.2	63.6	60.9	58.3	56	53.8	51.9	50	48.3	46.7
65	64.4	63.7	63.1	62.5	61.9	61.3	60.7	60.2	59.6	59.1	56.5	54.2	52	50	48.1	46.4	44.8	43.3
60	59.4	58.8	58.3	57.7	57.1	56.6	56.1	55.6	55	54.5	52.2	50	48	46.2	44.4	42.9	41.4	40
55	54.5	53.9	53.4	52.9	52.4	51.9	51.4	50.9	50.5	50	47.8	45.8	44	42.3	40.7	39.3	37.9	36.7
50	49.5	49	48.5	48.1	47.6	47.2	46.7	46.3	45.9	45.5	43.5	41.7	40	38.5	37	35.7	34.5	33.3
45	44.6	44.1	43.7	43.3	42.9	42.5	42.1	41.7	41.3	40.9	39.1	37.5	36	34.6	33.3	32.1	31	30
40	39.6	39.2	38.8	38.5	38.1	37.7	37.4	37	36.7	36.4	34.8	33.3	32	30.8	29.6	28.6	27.6	26.7
35	34.7	34.3	34	33.7	33.3	33	32.7	32.4	32.1	31.8	30.4	29.2	28	26.9	25.9	25	24.1	23.3
30	29.7	29.4	29.1	28.8	28.6	28.3	28	27.8	27.5	27.3	26.1	25	24	23.1	22.2	21.4	20.7	20
25	24.8	24.5	24.3	24	23.8	23.6	23.4	23.1	22.9	22.7	21.7	20.8	20	19.2	18.5	17.9	17.2	16.7
20	19.8	19.6	19.4	19.2	19	18.9	18.7	18.5	18.3	18.2	17.4	16.7	16	15.4	14.8	14.3	13.8	13.3
15	14.9	14.7	14.6	14.4	14.3	14.2	14	13.9	13.8	13.6	13	12.5	12	11.5	11.1	10.7	10.3	10
10	9.9	9.8	9.71	9.62	9.52	9.43	9.35	9.26	9.17	9.09	8.7	8.33	8	7.69	7.41	7.14	6.9	6.67

Solids Content After Thinning (%)